



# POLYONE CORPORATION

## MATERIAL SAFETY DATA SHEET

### 9211-20 KELLY GREEN THERMOSET PLAST.

Version Number 1.2  
Revision Date 03/01/2004

Page 1 of 8  
Print Date 11/14/2011

#### 1. PRODUCT AND COMPANY IDENTIFICATION

**POLYONE CORPORATION**  
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship (314) 771-1800  
**Emergency telephone number** : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : 9211-20 KELLY GREEN THERMOSET PLAST.  
Product code : FO00008290  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

#### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS-No.	Weight %
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenylene oxymethylene)]bis-, homopolymer	25085-99-8	1 - 5
Trimethylpropane trimethacrylate	3290-92-4	5 - 10
Lead chromate	7758-97-6	0.1 - 1
Lead oxide sulfate (Pb4O3(SO4))	12202-17-4	1 - 5

#### 3. HAZARDS IDENTIFICATION

##### EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

##### POTENTIAL HEALTH EFFECTS

**Routes of Exposure:** : Inhalation, Skin contact, Ingestion

##### Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : May cause eye/skin irritation.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****9211-20 KELLY GREEN THERMOSET PLAST.**Version Number 1.2  
Revision Date 03/01/2004Page 2 of 8  
Print Date 11/14/2011**Chronic exposure** : Refer to Section 11 for Toxicological Information.**Medical Conditions** : None known.**Aggravated by Exposure:****4. FIRST AID MEASURES**

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
- Eyes** : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

- Flash point** : No data available
- Flammable Limits**
- Upper explosion limit** : No data available
  - Lower explosion limit** : No data available
- Autoignition temperature** : Not applicable
- Suitable extinguishing media** : Carbon dioxide blanket, water spray, dry powder, foamnone.
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions. Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
- Methods for cleaning up** : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**9211-20 KELLY GREEN THERMOSET PLAST.**

Version Number 1.2  
Revision Date 03/01/2004

Page 3 of 8  
Print Date 11/14/2011

disposal methods.

**7. HANDLING AND STORAGE**

- Handling : Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

- Respiratory protection : Under normal handling conditions a respirator may not be required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**9211-20 KELLY GREEN THERMOSET PLAST.**

Version Number 1.2

Page 4 of 8

Revision Date 03/01/2004

Print Date 11/14/2011

Components	Value	Exposure time	Exposure type	List:
Lead chromate	1 mg/m3	PEL:	as Cr	OSHA Z1
	0.05 mg/m3	Time Weighted Average (TWA):	Dust. as Pb	OSHA
	0.03 mg/m3	OSHA Action level:	Dust. as Pb	OSHA
	0.012 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH
	0.1 mg/m3	Ceiling Limit Value:		OSHA Z2
Lead oxide sulfate (Pb4O3(SO4))	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	OSHA
	0.05 mg/m3	Time Weighted Average (TWA):	as Pb	ACGIH

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: liquid	Evaporation rate	: Not established
Appearance	: Viscous, liquid	Specific Gravity:	: Not determined
Color	: GREEN	Bulk density	: Not applicable
Odor	: Very faint	Vapor pressure	: Not determined
Melting point/range	: Not applicable	Vapour density	: Not determined
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Immiscible		

**10. STABILITY AND REACTIVITY**

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	: Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F).

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**9211-20 KELLY GREEN THERMOSET PLAST.**

Version Number 1.2  
Revision Date 03/01/2004

Page 5 of 8  
Print Date 11/14/2011

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
25085-99-8	Oxirane, 2,2'-[(1-methylethylidene) bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	sensitizer	Skin.
3290-92-4	Trimethylpropane trimethacrylate	Irritant	Eyes, Skin.
7758-97-6	Lead chromate	Systemic effects	central nervous system, reproductive system.
12202-17-4	Lead oxide sulfate (Pb4O3(SO4))	Systemic effects	reproductive system, central nervous system.

**LC50 / LD50**

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
7758-97-6	Lead chromate	Oral LD50	> 12 gm/kg	mouse

**Carcinogenicity**

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP
7758-97-6	Lead chromate	no	no	1
12202-17-4	Lead oxide sulfate (Pb4O3(SO4))	no	2B	no

**IARC Carcinogen Classifications:**

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

**NTP Carcinogen Classifications:**

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Lead chromate 7758-97-6** Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

**Additional Health Hazard Information:**

**Lead oxide sulfate (Pb4O3(SO4)) 12202-17-4** Systemic effects include neurotoxic, teratogenic, fetotoxic and reproductive with abdominal pain, anemia, pallor, decreased hand grip strength with characteristic "wrist drop".

**12. ECOLOGICAL INFORMATION**



# POLYONE CORPORATION

## MATERIAL SAFETY DATA SHEET

### 9211-20 KELLY GREEN THERMOSET PLAST.

Version Number 1.2  
Revision Date 03/01/2004

Page 6 of 8  
Print Date 11/14/2011

Persistence and degradability : Not readily biodegradable.  
Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.  
Bioaccumulation Potential : No data available  
Additional advice : No data available

#### 13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.  
Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

#### 14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.  
ICAO/IATA (air) : Refer to specific regulation.  
IMO / IMDG (maritime) : Refer to specific regulation.

#### 15. REGULATORY INFORMATION

##### US Regulations:

OSHA Status : Classified as hazardous based on components.  
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

##### US. EPA CERCLA Hazardous Substances (40 CFR 302)

Chemical Name	CAS-No.	% in Product	RQ for component	RQ for Mixture/Product
Lead sulfate	7446-14-2	0.0725	010 lbs	13,793 LB

California Proposition 65 : WARNING! This product contains a chemical known to the State of California to cause cancer., WARNING! This product contains a

**POLYONE CORPORATION****MATERIAL SAFETY DATA SHEET****9211-20 KELLY GREEN THERMOSET PLAST.**Version Number 1.2  
Revision Date 03/01/2004Page 7 of 8  
Print Date 11/14/2011

chemical known to the State of California to cause birth defects or other reproductive harm.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Chemical Name	CAS-No.	Weight %
CHROMIUM VI COMPOUNDSLEAD COMPOUNDS, INORGANICLEAD COMPOUNDS	7758-97-6	0.72
LEAD COMPOUNDS, INORGANIC	12202-17-4	3.38
	7446-14-2	0.07

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Lead chromate	7758-97-6	0.72	245
Lead chromate	7758-97-6	0.72	246
Lead oxide sulfate (Pb4O3(SO4))	12202-17-4	3.38	246

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

CAS-No.
7758-97-6
12202-17-4

DSL : DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

Europe EINECS : Not determined

Japan ENCS : Not determined

Korea KECI : Not determined



**POLYONE CORPORATION**

**MATERIAL SAFETY DATA SHEET**

**9211-20 KELLY GREEN THERMOSET PLAST.**

Version Number 1.2  
Revision Date 03/01/2004

Page 8 of 8  
Print Date 11/14/2011

Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.