

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**

Version Number 1.0  
Revision Date 10/04/2002

Page 1 of 7  
Print Date 11/6/2011

**1. PRODUCT AND COMPANY IDENTIFICATION**

**POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

NON-EMERGENCY TELEPHONE : Product Stewardship (440)-930-1395  
**Emergency telephone number** : **CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**

Product name : GEON X155-045-130-02  
 Product code : VC10001171  
 Chemical Name : Mixture  
 CAS-No. : Mixture  
 Product Use : Industrial Applications

**2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS**

Components	CAS-No.	Weight %
Dibutyltin bis(isooctyl mercaptoacetate)	25168-24-5	1 - 5
Diocetyl tin bis(2-ethylhexylmercaptoacetate)	15571-58-1	1 - 5

**3. HAZARDS IDENTIFICATION**
**EMERGENCY OVERVIEW**

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. See Sections 3 and 11 for additional details. This product may contain residual vinyl chloride monomer (VCM) (CAS number 75-01-4) below 8.5 ppm (0.00085%). OSHA considers VCM a suspect carcinogen and regulates it under 29 CFR 1910.1017. It is unlikely, under normal working conditions with adequate ventilation, that the OSHA action level and the OSHA exposure limits will be exceeded for residual VCM. However, the user should take the necessary precautions (e.g. mechanical ventilation, local exhaust ventilation, air-monitoring, respiratory protection, etc.) to ensure airborne levels of any vapors including VCM or dusts that may be released during heating or processing are below regulated levels.

**POTENTIAL HEALTH EFFECTS**

**Routes of Exposure:** : Inhalation, Ingestion, Skin contact

**Acute exposure**

Inhalation : Resin particles, like other inert materials, can be mechanically irritating.  
 Ingestion : May be harmful if swallowed.  
 Eyes : Resin particles, like other inert materials, are mechanically irritating to eyes.  
 Skin : Experience shows no unusual dermatitis hazard from routine handling.

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**

Version Number 1.0  
Revision Date 10/04/2002

Page 2 of 7  
Print Date 11/6/2011

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions** : None known.

**Aggravated by Exposure:**

#### 4. FIRST AID MEASURES

- Inhalation** : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist, or in all cases of doubt, seek medical advice.
- Ingestion** : Do not induce vomiting without medical advice. When symptoms persist, or in all cases of doubt, seek medical advice.
- Eyes** : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin** : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

#### 5. FIRE-FIGHTING MEASURES

- Flash point** : Not applicable
- Flammable Limits**
- Upper explosion limit : Not applicable
  - Lower explosion limit : Not applicable
- Autoignition temperature** : Not applicable.
- Suitable extinguishing media** : water, dry powder, foam, carbon dioxide (CO<sub>2</sub>).
- Special Fire Fighting Procedures** : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards** : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

#### 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions** : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions** : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up** : Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

#### 7. HANDLING AND STORAGE

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**

Version Number 1.0

Revision Date 10/04/2002

Page 3 of 7

Print Date 11/6/2011

- Handling : Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption and contamination. Keep in a dry, cool place.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

- Respiratory protection : No personal respiratory protective equipment normally required.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**

Version Number 1.0

Page 4 of 7

Revision Date 10/04/2002

Print Date 11/6/2011

Components	Value	Exposure time	Exposure type	List:
Dibutyltin bis(isooctyl mercaptoacetate)	0.1 mg/m <sup>3</sup>	PEL:	as Sn	OSHA Z1
Dibutyltin bis(isooctyl mercaptoacetate)	0.1 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as Sn	MX OEL
	0.2 mg/m <sup>3</sup>	Short Term Exposure Limit (STEL):	as Sn	MX OEL
	0.1 mg/m <sup>3</sup>	Time Weighted Average (TWA):		ACGIH
	0.2 mg/m <sup>3</sup>	Short Term Exposure Limit (STEL):		ACGIH
Diocetyltn bis(2-ethylhexylmercaptoacetate)	0.1 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as Sn	ACGIH
	0.2 mg/m <sup>3</sup>	Short Term Exposure Limit (STEL):	as Sn	ACGIH
Diocetyltn bis(2-ethylhexylmercaptoacetate)	0.1 mg/m <sup>3</sup>	PEL:	as Sn	OSHA Z1
Diocetyltn bis(2-ethylhexylmercaptoacetate)	0.1 mg/m <sup>3</sup>	Time Weighted Average (TWA):	as Sn	OSHA Z1A

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Form	: Solid	Evaporation rate	: Not applicable.
Appearance	: Pellets, powder	Specific Gravity	: Not determined
Color	: TRANSPARENT	Bulk density	: Not established
Odor	: Very faint	Vapor pressure	: Not applicable
Melting point/range	: Not determined	Vapor density	: Not applicable
Boiling Point:	: Not applicable	pH	: Not applicable
Water solubility	: Insoluble		

**10. STABILITY AND REACTIVITY**

Stability	: Stable.
Hazardous Polymerization	: Will not occur.
Conditions to avoid	: Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	: Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing.
Hazardous decomposition products	: Carbon dioxide (CO <sub>2</sub> ), carbon monoxide (CO), oxides of nitrogen (NO <sub>x</sub> ), other hazardous materials, and smoke are all possible. Prolonged heating (approximately 30 minutes or more) above 392 °F (200 °C) or short term heating at 482 °F (250 °C) may result in product decomposition and evolution of carbon monoxide and hydrogen

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**Version Number 1.0  
Revision Date 10/04/2002Page 5 of 7  
Print Date 11/6/2011

chloride.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
25168-24-5	Dibutyltin bis(isooctyl mercaptoacetate)	toxic	Refer to LC50 / LD50 Data on MSDS..
15571-58-1	Dioctyltin bis(2-ethylhexylmercaptoacetate)	Systemic effects	Respiratory system, central nervous system.

## LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
25168-24-5	Dibutyltin bis(isooctyl mercaptoacetate)	Oral LD50	500 mg/kg	rat
15571-58-1	Dioctyltin bis(2-ethylhexylmercaptoacetate)	Oral LD50	2,100 mg/kg	rat

**12. ECOLOGICAL INFORMATION**

- Persistence and degradability : Not readily biodegradable.
- Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.
- Bioaccumulation Potential : No data available.
- Additional advice : Not applicable

**13. DISPOSAL CONSIDERATIONS**

- Product : Like most thermoplastics the product can be recycled. Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**Version Number 1.0  
Revision Date 10/04/2002Page 6 of 7  
Print Date 11/6/2011**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Not regulated for transportation.  
ICAO/IATA : Not regulated for transportation.  
IMO / IMDG : Not regulated for transportation.

**15. REGULATORY INFORMATION**

## US Regulations:

OSHA Status : Classified as hazardous based on components.  
TSCA Status : All components of this product are listed on the TSCA inventory or are exempt.

## US. EPA CERCLA Hazardous Substances (40 CFR 302)

Not applicable

California Proposition : This product does not contain a substance listed by California Prop 65.  
65

## Canadian Regulations:

WHMIS Classification : D1B

## WHMIS Ingredient Disclosure List

CAS-No.
25168-24-5
15571-58-1

DSL : Listed.

## National Inventories:

Australia AICS : Listed.  
China IECS : Not determined.  
Europe EINECS : Not determined.

## MATERIAL SAFETY DATA SHEET

**GEON X155-045-130-02**

Version Number 1.0

Revision Date 10/04/2002

Page 7 of 7

Print Date 11/6/2011

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Listed.

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.